

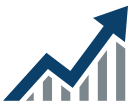
Lockout Tagout.

UNLOCK YOUR SAFETY POTENTIAL

Why Choose ES&E and Rockwell Automation for
your lockout/tagout compliance needs?



We have decades of experience and a name you can trust. We are here to serve you when you need us.



Our programs provide industry leading value that can be measured to show a return on your investment.



Our employees have industry leading expertise, specializing in lockout/tagout program implementation.



Our systems work in tandem with our services to provide you a truly comprehensive solution that is compliant and efficient.



ScanESC™ software allows you to proactively manage your lockout/tagout program from virtually anywhere.

Protect your workforce and assets
with lockout/tagout solutions
customized for your facility.



Packages



LOTO Package

The Lockout/Tagout Package is a custom modern hazardous energy control program consisting of customized LOTO procedures, complete with the essential elements for compliance with OSHA standard 29 CFR 1910.147.

- » Creation of LOTO procedure documents
- » Installation of LOTO procedure documents and standard tags
- » LOTO plant assessment
- » LOTO procedure review
- » Annual audit checklists
- » LOTO device and hardware list and an out-of-reach tags list
- » Digital files of procedures, templates and other information relevant to the hazardous energy control program
- » Training Services



LOTO Enablement Package

The Lockout/Tagout Enablement Package consists of the necessary tools needed to achieve and maintain compliance with OSHA standard 29 CFR 1910.147. This package will help you start on the path to compliance using your in-house resources or improve upon your existing LOTO program.

- » Up to 10 LOTO procedure documents
- » Installation of 10 LOTO procedure documents and standard tags
- » LOTO plant assessment
- » Remote policy review
- » Annual audit checklists
- » Device guide to help determine the proper types and quantities of devices needed for the facility
- » Digital files of procedures, templates or any other information relevant to the hazardous energy control program
- » Training Services



LOCKOUT/TAGOUT PROCEDURE
OSHA CFR 1910.147

Developed by	Reviewed by	Revised by
RA	RA	

Description: Palletizer		Equipment #: N/A	
Area: Warehouse	Location: North Plant	Rev: 0	Date: N/A Origin Date: 1/2/2019

3

Isolation Points to be Locked and Tagged

NEXT AUDIT DUE
JAN 2020

NEXT AUDIT DUE
JAN 2021

NEXT AUDIT DUE
JAN 2022

NEXT AUDIT DUE
JAN 2023

South Side View

North Side View

North Side View

REFERENCE MACHINE SHUTDOWN STEPS BEFORE LOCKING OUT					
ID	Source	Device	Location	Method	Check
E-1	Electrical 480V	Padlock	Isolation point on North side of unit.	Move electrical disconnect to off. Lock out.	Attempt restart at CP-1.
E-2	Electrical 480V	Padlock	Isolation point on North side of unit.	Move electrical disconnect to off. Lock out.	Attempt restart at CP-1.
P-1	Pneumatic Inlet - 100 PSI	Ball valve device	Isolation point located above unit.	Turn valve to closed position. Lock out.	Visually verify zero pressure status.
	Potential Energy Gravity - 2000 LBS		Be sure to lower all parts to lowest position or install blocks in raised position before attempting to service machine.		
	Kinetic Energy 600 RPM		Be sure to wait until all moving parts have come to a complete stop. If necessary, use a block or chain to prevent equipment from moving while servicing.		

Any machine modifications must be shown in procedure. Contact safety department to update procedure.

Safety Is Your Responsibility!

Page 1 of 1
SAMPLE - North Plant - Warehouse - Palletizer.xlsx



Authorized Service Provider

A ROCKWELL AUTOMATION PARTNER

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